

# IDTA 02014-1-0 Functional safety for safety-relevant devices

18. November 2022

#### SPECIFICATION

Submodel Template of the Asset Administration Shell



# **Imprint**

#### **Publisher**

Industrial Digital Twin Association Lyoner Strasse 18 60528 Frankfurt am Main Germany https://www.industrialdigitaltwin.org/

# Version history

Date	Version	Comment	
18.11.2022	1.0	Release of the official Submodel template published by IDTA.	

# Contents

1	Gen	eral	6
	1.1	About this document	6
	1.2	Scope of the Submodels	6
	1.3	Relevant standards for the Submodel template	7
	1.4	Use cases, requirements, and design decisions	7
2	Subi	model functional safety for safety-relevant devices	8
	2.1	Approach	8
	2.2	Attributes of the Submodel functional safety for safety-relevant devices	9
	2.3	SubmodelElements of OperatingConditionsOfFunctionalSafetyCharacteristics	. 10
	2.4	SubmodelElements of SafetyDeviceTypes	. 12
	2.5	SubmodelElements of SafetySubsystem	. 13
	2.6	SubmodelElements of ElectronicElement	. 15
	2.7	SubmodelElements of ElectromechanicalElement	. 16
	2.8	SubmodelElements of InherentlySafeSubsystem	. 17
Α	nnex A.	Explanations on used table formats	. 19
	1.	General	. 19
	2.	Tables on Submodels and SubmodelElements	. 19
В	ibliograp	bhy	. 20

# Figures

Figure 1	UMI -Diagram for	Submodel "functiona	I safety for safet	v-relevant devices	'8
i iquic i	. Olvie Diagraili ioi		i saicty for saict	y icicvant acvices	0

# Tables

Table 1: Attributes of the Submodel FunctionalSafety	9
Table 2: SubmodelElements of OperatingConditionsOfFunctionalSafetyCharacteristics	10
Table 3: SubmodelElements of SafetyDeviceTypes	12
Table 4: SubmodelElements of SafetySubsystem	13
Table 5: SubmodelElements of ElectronicElement	15
Table 6: SubmodelElements of ElectromechanicalElement	16
Table 7: SubmodelElements of InherentlySafeSubsystem	17

## 1 General

#### 1.1 About this document

This document is a part of a specification series. Each part specifies the contents of a Submodel template for the Asset Administration Shell (AAS). The AAS is described in [1], [2], [3] and [6]. First exemplary Submodel contents were described in [4], while the actual format of this document was derived by the "Administration Shell in Practice" [5]. The format aims to be very concise, giving only minimal necessary information for applying a Submodel template, while leaving deeper descriptions and specification of concepts, structures and mapping to the respective documents [1] to [6].

The target group of the specification are developers and editors of technical documentation and manufacturer information, which are describing assets in smart manufacturing by means of the Asset Administration Shell (AAS) and therefore need to create a Submodel instance with a hierarchy of SubmodelElements. This document especially details on the question, which SubmodelElements with which semantic identification shall be used for this purpose.

#### 1.2Scope of the Submodels

Engineering tools used for the design of safety control system of machinery and similar control systems need functional safety and reliability data.

The purpose of this Submodel is to define the structure of the engineering data model classes and properties for safety-relevant devices suitable for use in functional safety applications based on VDMA 66413:2012 and other applications.

The intended benefits of this Submodel are to:

- · reduce the costs, time and efforts of mapping data for each customer request;
- optimize the workflow of information exchange with engineering tools;
- facilitate the selection of a product, especially regarding safety;
- give access to product data everywhere regardless of country, language and culture.

#### 1.3 Relevant standards for the Submodel template

IEC 60947-1:2020, Low-voltage switchgear and controlgear - Part 1: General rules

IEC 61360-1:2017, Standard data element types with associated classification scheme - Part 1: Definitions -Principles and methods

IEC 62683-1 DB, Low-voltage switchgear and controlgear - Product data and properties for information exchange - Part 1: Catalogue data

IEC 61987 DB, Industrial-process measurement and control - Data structures and elements in process equipment catalogues

IEC 61508-2:2010, Functional safety of electrical/electronic/programmable electronic safety-related systems -Part 2: Requirements for electrical/electronic/programmable electronic safety-related systems

IEC 62061:2021, Safety of machinery - Functional safety of safety-related control systems

ISO 13849-1:2015, Safety of machinery – Safety-related parts of control systems – Part 1: General principles for design

VDMA 66413:2012, Functional Safety - Universal data format for safety-related values of components or parts of control system

#### 1.4Use cases, requirements, and design decisions

Application of the relevant standards (1.3) requires the exchange of relevant data between all concerned: machine manufacturers, device manufacturers and calculation tools.

**Device manufacturers** create characteristic value libraries for their devices in "universal data format". The device manufacturer is the person who manufactures devices and/or components and makes them available to the machine manufacturer or user in the spirit of the free movement of goods. As a result, the creator of a characteristic value library can and indeed may only be the device manufacturer.

Calculation tool (suppliers) provide a mechanism for importing characteristic value libraries in database format. The characteristic values are prepared for display and selection within the tool.

Machine manufacturers use the characteristic values library (file) provided by the device manufacturer to read and update the characteristic values (device data) within the calculation tool.

[source: VDMA 66413]

# Submodel functional safety for safety-relevant devices

#### 2.1 Approach

Figure 1 shows the UML-diagram defining the relevant properties which need to be set.

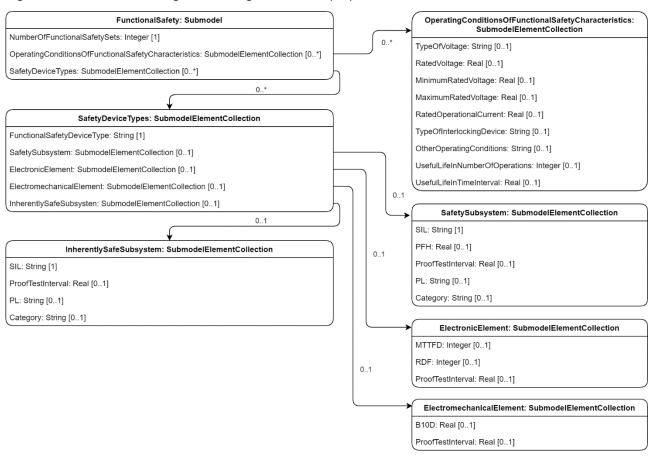


Figure 1: UML-Diagram for Submodel "functional safety for safety-relevant devices"

### 2.2Attributes of the Submodel functional safety for safety-relevant devices

Table 1: Attributes of the Submodel FunctionalSafety

idShort:	FunctionalSafety					
Class:	Submodel (SM)					
semanticld:	[IRDI] 0112/2///62683#ACC007#001	[IRDI] 0112/2///62683#ACC007#001				
Parent:	Asset Administration Shell, to which the documents shall be associated to					
Explanation:	The Submodel defines a functional safety data model for devite design of safety related control systems according to IEC for dependability analysis of electrotechnical systems. This Sibetween computers of data characterizing safety relevant dedescribed in this document is based on the definition in the II	62061, IEC 61508-2 or ISO 6 Submodel is used to facilitate to vices in particular. The data m	3849-1 or he exchange			
[SME type]	semanticId = [idType]value	[valueType]	card.			
idShort	Description@en	example				
[Property]	[IRDI] 0112/2///62683#ACE005#001	[integer]	1			
NumberOfFuncti onalSafetySets	cardinality property for the number of sets of characteristics of a product for use in functional safety assessment.	1				
[SMC]	[IRDI] 0112/2///62683#ACG057#001	n/a	0*			
	operating condition limits for which the functional safety characteristics are valid					
[SMC]	[IRDI] 0112/2///62683#ACG070#001	n/a	0*			

## 2.3 Submodel Elements of Operating Conditions Of Functional Safety Characteristics

Table 2: SubmodelElements of OperatingConditionsOfFunctionalSafetyCharacteristics

SubmodelElementCollection (SMC)				
[IRDI] 0112/2///62683#ACG057#001				
Submodel FunctionalSafety				
limits for which the				
card.				
01				
01				
01				
01				
01				
01				

[Property]	[IRDI] 0112/2///62683#ACE070#001	[string]	01
OtherOperating Conditions	other limits of operation related to functional safety characteristics	Duty in number of operations per hour, 50% of normal current	
[Property]	[IRDI] 0112/2///62683#ACE055#001	[integer]	01
	under given conditions, the number of operations for which the failure rate becomes unacceptable	50,000	
[Property]	[IRDI] 0112/2///62683#ACE054#001	[real]	01
UsefulLifeInTime Interval	under given conditions, the time interval beginning at a given instant of time, and ending when the failure rate becomes unacceptable	10 [y]	

# 2.4SubmodelElements of SafetyDeviceTypes

Table 3: SubmodelElements of SafetyDeviceTypes

idShort:	SafetyDeviceTypes				
Class:	SubmodelElementCollection (SMC)				
semanticld:	[IRDI] 0112/2///62683#ACG070#001				
Parent:	Submodel FunctionalSafety				
Explanation:	This SubmodelElementCollection contains information on the selected device type depending on its safety related characteristics and its capability as subsystem or subsystem element				
[SME type]	semanticId = [idType]value	[valueType]	card.		
idShort	Description@en	example			
[Property]	[IRDI] 0112/2///62683#ACE071#001	[string]	1		
FunctionalSafety DeviceType	classification of device depending on their safety related characteristics and their capability as subsystem or subsystem element	INTSUBST			
	enumeration: SUBST (safety subsystem, 0112/2///62683#ACH687#001), ELECTROEL (electronic element, 0112/2///62683#ACH688#001), ELECMECEL (electromechanical element, 0112/2///62683#ACH689#001), INTSUBST (inherently safe subsystem, 0112/2///62683#ACH690#001)				
[SMC]	[IRDI] 0112/2///62683#ACG065#001	n/a	01		
SafetySubsyste m	entity of the top-level architectural design of a safety-related system where a dangerous failure of the subsystem results in dangerous failure of a safety function				
[SMC]	[IRDI] 0112/2///62683#ACG066#001	n/a	01		
ElectronicEleme nt	selected device type depending on its safety related characteristics and its capability as subsystem or subsystem element				
[SMC]	[IRDI] 0112/2///62683#ACG067#001	n/a	01		
Electromechanic alElement	electromechanical element subject to wearing provided with functional safety characteristics				
[SMC]	[IRDI] 0112/2///62683#ACG069#001	n/a	01		
InherentlySafeS ubsystem	subsystem without dangerous failure mode				

# 2.5 Submodel Elements of Safety Subsystem

Table 4: SubmodelElements of SafetySubsystem

nalSafetyDeviceType = SUBS y subsystems, the entity of the ous failure of the subsystem re valueType]	e top-level
y subsystems, the entity of the	e top-level
y subsystems, the entity of the	e top-level
ous failure of the subsystem re	
ralueType]	
	card.
xample	
tring]	1
IL1	
eal]	01
0 x 10 <sup>-8</sup> [1/h]	
eal]	01
0 [y]	
ea	x 10 <sup>-8</sup> [1/h]

[Property]	[IRDI] 0112/2///62683#ACE060#001	[string]	01
PL	performance level: discrete level used to specify the ability of safety-related parts of control systems to perform a safety function under foreseeable conditions	PLA	
	enumeration: PLA (PL a, 0112/2///62683#ACH677#001), PLB (PL b, 0112/2///62683#ACH678#001), PLC (PL c, 0112/2///62683#ACH679#001), PLD (PL d, 0112/2///62683#ACH680#001), PLE (PL e, 0112/2///62683#ACH681#001)		
[Property]	[IRDI] 0112/2///62683#ACE063#001	[string]	01
Category	classification of the safety-related parts of a control system in respect of their resistance to faults and their subsequent behaviour in the fault condition, and which is achieved by the structural arrangement of the parts, fault detection and/or by their reliability	CAT1	
	enumeration: CATB (category B, 0112/2///62683#ACH682#001), CAT1 (category 1, 0112/2///62683#ACH683#001), CAT2 (category 2, 0112/2///62683#ACH684#001), CAT3 (category 3, 0112/2///62683#ACH685#001), CAT4 (category 4, 0112/2///62683#ACH686#001)		

## 2.6SubmodelElements of ElectronicElement

Table 5: SubmodelElements of ElectronicElement

idShort:	ElectronicElement				
Class:	SubmodelElementCollection (SMC)				
semanticld:	[IRDI] 0112/2///62683#ACG066#001				
Parent:	SubmodelElementCollection of SafetyDeviceType with FunctionalSafetyDeviceType = ELECTROEL				
Explanation:	This SubmodelElementCollection contains information on electronic elements, elements of electronic technology non evaluated according to a functional safety standard, provided with reliability data and which needs to be integrated specifically into a subsystem.				
[SME type]	semanticId = [idType]value	[valueType]	card.		
idShort	Description@en	example			
[Property]	[IRDI] 0112/2///62683#ACE057#001	[integer]	01		
MTTFD	mean time to dangerous failure: expectation of the mean time to dangerous failure	10 [y]			
[Property]	[IRI] https://admin-shell.io/idta/FunctionalSafety/RDF/1/0	[integer]	01		
RDF	ratio of the overall failure rate of a device that can lead to a dangerous failure of the safety function	50 [%]			
[Property]	[IRDI] 0112/2///62683#ACE058#001	[real]	01		
ProofTestInterva	time interval between test performed to detect dangerous hidden failures in a safety-related system	1.0 [y]			
	NOTE The assumption is made that the useful lifetime corresponds to the mission time and proof test interval.				

## 2.7SubmodelElements of ElectromechanicalElement

Table 6: SubmodelElements of ElectromechanicalElement

idShort:	ElectromechanicalElement				
Class:	SubmodelElementCollection (SMC)				
semanticld:	[IRDI] 0112/2///62683#ACG067#001				
Parent:	SubmodelElementCollection of SafetyDeviceType with FunctionalSafetyDeviceType = ELECMECEL				
Explanation:	This SubmodelElementCollection contains information on ele electromechanical elements subject to wearing provided with	,	CS.		
[SME type]	semanticId = [idType]value	[valueType]	card.		
idShort	Description@en	example			
B10D	[IRDI] 0112/2///62683#ACE056#001	[real]	01		
	number of operations until ten percent dangerous failure: mean number of operating cycles at which ten percent of the components fail dangerously	2.0 x 10 <sup>6</sup>			
[Property]	[IRDI] 0112/2///62683#ACE058#001	[real]	01		
ProofTestInterva	time interval between test performed to detect dangerous hidden failures in a safety-related system	1.0 [y]			
	NOTE The assumption is made that the useful lifetime corresponds to the mission time and proof test interval.				

## 2.8 Submodel Elements of Inherently Safe Subsystem

Table 7: SubmodelElements of InherentlySafeSubsystem

idShort:	InherentlySafeSubsystem			
Class:	SubmodelElementCollection (SMC)			
semanticld:	[IRDI] 0112/2///62683#ACG069#001			
Parent:	SubmodelElementCollection of SafetyDeviceType with FunctionalSafetyDeviceType = INTSUBST			
Explanation:	This SubmodelElementCollection contains information on inherently safe subsystems, subsystem without dangerous failure mode.			
[SME type]	semanticId = [idType]value	[valueType]	card.	
idShort	Description@en	example		
[Property]	[IRDI] 0112/2///62683#ACE051#001	[string]	1	
SIL	safety integrity level: discrete level (one out of a possible three) for describing the capability to perform a safety function where safety integrity level three has the highest level of safety integrity and safety integrity level one has the lowest enumeration:  SIL1 (SIL 1, 0112/2///62683#ACH670#001),  SIL2 (SIL 2, 0112/2///62683#ACH671#001),  SIL3 (SIL 3, 0112/2///62683#ACH672#001)	SIL1		
[Property]	[IRDI] 0112/2///62683#ACE058#001	[real]	01	
ProofTestInterva I	time interval between test performed to detect dangerous hidden failures in a safety-related system  NOTE The assumption is made that the useful lifetime corresponds to the mission time and proof test interval.	1.0 [y]		
[Property]	[IRDI] 0112/2///62683#ACE060#001	[string]	01	
PL	performance level: discrete level used to specify the ability of safety-related parts of control systems to perform a safety function under foreseeable conditions enumeration:  PLA (PL a, 0112/2///62683#ACH677#001),  PLB (PL b, 0112/2///62683#ACH678#001),  PLC (PL c, 0112/2///62683#ACH679#001),  PLD (PL d, 0112/2///62683#ACH680#001),  PLE (PL e, 0112/2///62683#ACH681#001)	PLA		

[Property]	[IRDI] 0112/2///62683#ACE063#001	[string]	01
Category	classification of the safety-related parts of a control system in respect of their resistance to faults and their subsequent behaviour in the fault condition, and which is achieved by the structural arrangement of the parts, fault detection and/or by their reliability	CAT1	
	enumeration: CATB (category B, 0112/2///62683#ACH682#001), CAT1 (category 1, 0112/2///62683#ACH683#001), CAT2 (category 2, 0112/2///62683#ACH684#001), CAT3 (category 3, 0112/2///62683#ACH685#001), CAT4 (category 4, 0112/2///62683#ACH686#001)		

# Annex A. Explanations on used table formats

#### 1. General

The used tables in this document try to outline information as concise as possible. They do not convey all information on Submodels and SubmodelElements. For this purpose, the definitive definitions are given by a separate file in form of an AASX file of the Submodel template and its elements.

#### 2. Tables on Submodels and SubmodelElements

For clarity and brevity, a set of rules is used for the tables for describing Submodels and SubmodelElements.

- The tables follow in principle the same conventions as in [5].
- The table heads abbreviate 'cardinality' with 'card'.
- The tables often place two information in different rows of the same table cell. In this case, the first information is marked out by sharp brackets [] form the second information. A special case are the semanticlds, which are marked out by the format: (type)(local)[idType]value.
- The types of SubmodelElements are abbreviated:

SME type	SubmodelElement type
Property	Property
MLP	MultiLanguageProperty
Range	Range
File	File
Blob	Blob
Ref	ReferenceElement
Rel	RelationshipElement
SMC	SubmodelElementCollection

- If an idShort ends with '{00}', this indicates a suffix of the respective length (here: 2) of decimal digits, in order to make the idShort unique. A different idShort might be chosen, as long as it is unique in the parent's context.
- The Keys of semanticld in the main section feature only idType and value, such as: [IRI]https://admin-shell.io/vdi/2770/1/0/DocumentId/Id. The attributes "type" and "local" (typically "ConceptDescription" and "(local)" or "GlobalReference" and (non-local)") need to be set accordingly; see [6].
- If a table does not contain a column with "parent" heading, all represented attributes share the same parent. This parent is denoted in the head of the table.
- Multi-language strings are represented by the text value, followed by '@'-character and the ISO 639 language code: example@EN.
- The [valueType] is only given for Properties.

# **Bibliography**

Shell-Part1.html

[1] "Recommendations for implementing the strategic initiative INDUSTRIE 4.0", acatech, April 2013. [Online]. Available https://www.acatech.de/Publikation/recommendations-forimplementing-the-strategic-initiative-industrie-4-0-final-report-of-the-industrie-4-0-workinggroup/ [2] "Implementation Strategy Industrie 4.0: Report on the results of the Industrie 4.0 Platform"; BITKOM e.V. / VDMA e.V., /ZVEI e.V., April 2015. [Online]. Available: https://www.bitkom.org/noindex/Publikationen/2016/Sonstiges/Implementation-Strategy-Industrie-40/2016-01-Implementation-Strategy-Industrie40.pdf [3] "The Structure of the Administration Shell: TRILATERAL PERSPECTIVES from France, Italy and Germany", March 2018, [Online]. Available: https://www.plattformi40.de/I40/Redaktion/EN/Downloads/Publikation/hm-2018-trilaterale-coop.html [4] "Beispiele zur Verwaltungsschale der Industrie 4.0-Komponente – Basisteil (German)"; ZVEI e.V., Whitepaper, November 2016. [Online]. Available: https://www.zvei.org/pressemedien/publikationen/beispiele-zur-verwaltungsschale-der-industrie-40-komponentebasisteil/ [5] "Verwaltungsschale in der Praxis. Wie definiere ich Teilmodelle, beispielhafte Teilmodelle und Interaktion zwischen Verwaltungsschalen (in German)", Version 1.0, April 2019, Plattform Industrie 4.0 in Kooperation mit VDE GMA Fachausschuss 7.20, Federal Ministry for Economic Affairs and Energy (BMWi), Available: https://www.plattformi40.de/PI40/Redaktion/DE/Downloads/Publikation/2019-verwaltungsschale-in-derpraxis.html [6] "Details of the Asset Administration Shell; Part 1 - The exchange of information between partners in the value chain of Industrie 4.0 (Version 3.0RC01)", November 2020, [Online]. Available: https://www.plattformi40.de/PI40/Redaktion/EN/Downloads/Publikation/Details-of-the-Asset-Administration-

